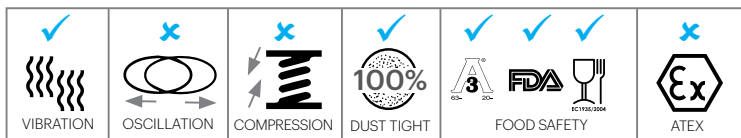


Venting Surge Hopper

- Tapered and angled connector with built-in partition
- Ideal for use as an intermediary hopper above a rotary valve to prevent bridging of product and encourage flow
- Partition allows powder to flow in on one side of the partition and displaced air to flow up and out the other
- Gives visibility of product flow without having to open an inspection hatch
- Easy to remove for cleaning in between product runs
- Flexible/malleable connector walls mean any bridging that may occur is easily released without the need for banging/thumping devices.



PHYSICAL PROPERTIES:

(standard Seeflex 040E physical properties apply, including:)

Surface Finish	Gloss/Gloss
Hardness (Shore A)	90
Wall Thickness (+/- 10%)	0.9 mm / 1/32 inch
Tensile Strength (MPa)	40
Operating Temp Range	-25 to 110°C -13 to 230°F
Max. Surge Temp	120°C / 248°F
Low Temp Flexibility	Good
Max. Operating Pressure (for temp. to 90°C / 195°F)*	0.34 bar / 5.0 PSI
Air Permeability	0

AVAILABLE SIZES: (In 50mm (2") increments)

Diameter	Ø1 Inlet (Wider) End: Ø250mm - 1,000mm (Ø10" - 39½")
	Ø2 Outlet (Smaller) End: Ø200mm - 350mm (Ø8" - 14")
Length	*400mm - 1,000mm (16" to 39½")

(Size range is in mm, so inch conversions are approximate only.)

*Minimum length also varies depending on diameter differential - refer to 'Venting Surge Hopper - Minimum Lengths' table over the page

COMPLIANCE:

Complies with the following regulations:
 FDA 21 CFR 177.1680 & 177.2600, USDA & 3A (20-),
 (EC) 1935/2004, 2023-2006 & 10/2011

Venting Surge Hopper - Minimum Lengths

With tapered connectors, such as the Venting Surge Hopper, where one end of the connector is larger than another, there are minimum connector lengths that apply due to manufacturing constraints.

To check the minimum length requirement for a Venting Surge Hopper, simply select the diameter of the inlet (wider) end ($\varnothing 1$) and outlet (smaller) end ($\varnothing 2$) on the chart below (the blue numbers) and the corresponding black number gives the minimum connector length that applies.



																		Ø2
					400	400	400	400	500	550	650	750	800	900	1000	1100	1150	350
			400	400	400	400	500	550	650	750	800	900	1000	1100	1150	1250	300	
		400	400	400	400	500	550	650	750	800	900	1000	1050	1150	1250	1350	250	
	400	400	400	400	500	550	650	750	800	900	1000	1100	1150	1250	1350	1400	200	
Ø1	250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000	DIA	
																		INLET

Venting Surge Hopper Taper Table - Minimum Lengths